



# Technical Service Bulletin

No.LA417-001  
10  
November 2004

Reissue

**Please replace the previous edition of this bulletin.**

This bulletin supersedes TSB LA417-001/2004 dated 20 October, which should either be destroyed or clearly marked to show it is no longer valid (e.g. with a line across the page).

**Subject/Concern:** Discovery 3/LR3 - Headlamp Masking

<b>Models:</b>		
Discovery 3	All models fitted with Halogen headlamps.	All models fitted with Halogen headlamps. VIN-range: LA 300000 Onwards

**Markets:** All

**Section:** 417-01

**Section:** Lighting - 86

**Summary:**

There are no markings on the headlamp lens to aid the fitment of headlamp masking for Continental driving.

This bulletin has been re-issued to include a specific model qualifier and VIN range.

**Cause:**

**Action:** Should a customer express concern regarding the above, refer to the Service Procedure detailed in this Bulletin.

## Service Instruction

- Using a standard headlamp masking kit, cut out two headlamp masks to the dimensions shown. RHD vehicles, [Refer to attached illustration E56962](#) LHD vehicles, [Refer to attached illustration E56961](#)

RHD Vehicles (UK Spec)

- The following positions indicate the headlamp area to be masked when driving a RHD vehicle in Europe or LHD markets. [Refer to attached illustration E56939](#)

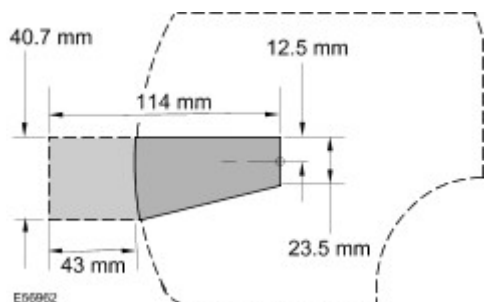
LHD Vehicles

- The following positions indicate the headlamp area to be masked when driving a LHD vehicle in the UK or RHD markets. [Refer to attached illustration E56940](#)

## Attached Illustration - E56962

## RHD Discovery 3 Headlamp Mask (x2)

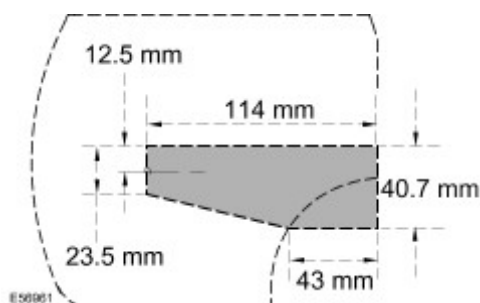
**NOTE:** The center line at the mid-point of the mask narrow section (12.5mm), should be aligned with the center of the headlamp bulb on both headlamps.



### Attached Illustration - E56961

## LHD Discovery 3 Headlamp Mask (x2)

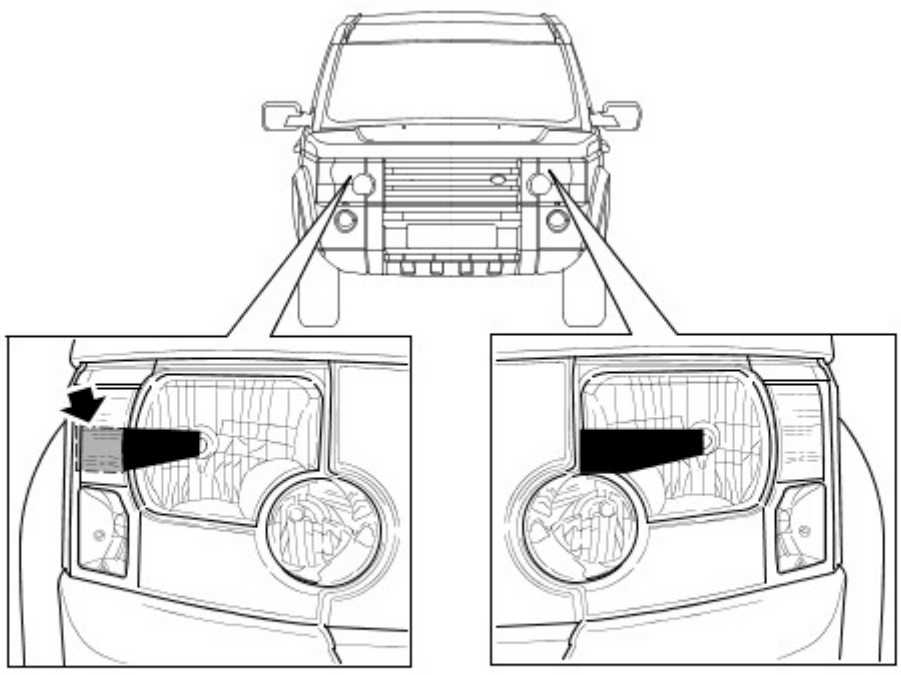
**NOTE:** The center line at the mid-point of the mask narrow section (12.5mm), should be aligned with the center of the headlamp bulb on both headlamps.



### Attached Illustration - E56939

## RHD Vehicles. Discovery 3 Headlamp Mask Positions (for driving in LHD markets)

**NOTE:** Carefully trim headlamp mask on drivers side headlamp so that no obstruction of indicator lens exists.

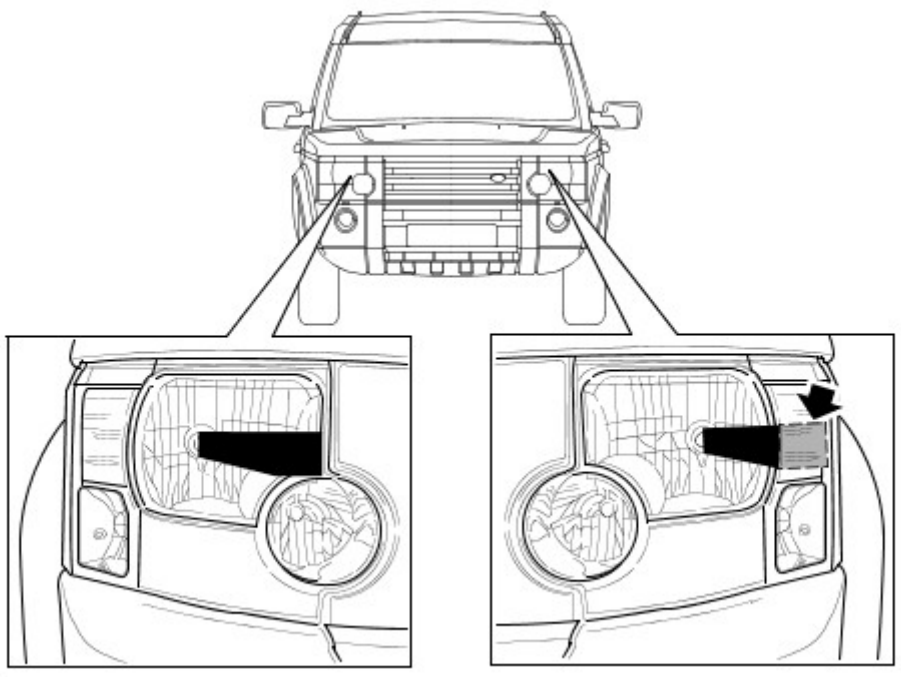


E56939

### Attached Illustration - E56940

## LHD Vehicles. Discovery 3 Headlamp Mask Positions (for driving in RHD markets)

**NOTE:** Carefully trim headlamp mask on drivers side headlamp so that no obstruction of indicator lens exists.



E56940

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