

Cosmetic Acceptance Standard:

EXCEPTION TYPE	"A" ZONE - HIGH VISIBILITY
PAINT: dirt/inclusion,	Faint single exception's which are 250 mm (10 ins) or greater apart. Exception's, would be 1 mm (1/32 in) or less in diameter, and not exceed 2 on any zone.
Paint chips	Not permissible
Paint scratches	Light/faint surface scratches not easily visible at the 1 metre (3 ft 3 ins) viewing distance. Upto 2 per zone not greater than 10 mm (7/16 in) long.
Flattening marks	Not permissible if easily sighted at the 1 metre (3 ft 3 ins) viewing distance.
Polishing marks	Not permissible if easily sighted at the 1 metre (3 ft 3 ins) viewing distance.
Polishing compound	Not permissible
Overspray - colour	Not permissible
Overspray - clear coat lacquer	Not permissible
Craters	Not permissible
Runs and Sags	Not permissible
Colour mismatch	Not permissible
Flaking paint/peeling	Not permissible
Poor colour/paint coverage/thin paint/shady	Not permissible
BODY: dent	Not permissible
BODY: ding	Not permissible
BODY PANEL profile, gaps and flushness. (excludes Defender)	Permissible exceptions which are 1 mm (1/32 in) or less with respect to under/over profile or flushness. Tapered gaps which are not greater than 1mm (1/32 in) over a length of 1 metre (3ft 3ins).
VEHICLE: Glass (Viewed from the drivers seat only)	Faint Grey, Silver or Black single exception's not greater than 0.5mm (1/64 in). NOTE: "A" area applies to the drivers side front windscreen only
TYRE & WHEEL ASSEMBLY	NOTE: "A" area relates to wheel and tyre assembly outer face/surface. Permissible condition: Mild blemishes/paint defects that have not disrupted the paint film. Light abrasions on the tyre side walls that may occur during the vehicle manufacturing process.

EXCEPTION TYPE	"B" ZONE - MEDIUM to LOW VISIBILITY
PAINT: dirt/inclusion,	Faint single exception's which are 250 mm (10 ins) or greater apart. Exception's, would be 1 mm (1/32 in) or less in diameter, and not exceed 2 on any zone.
Paint chips	Single exceptions not greater than 2 mm (1/16 in) dia per zone, which affects the clear coat only.
Paint scratches	Single or multiple medium surface scratches affecting the clear coat. Upto 4 per zone not greater than 60 mm (2 1/5 in) in length. Should not be easily sighted from the 1 metre (3ft 3ins) viewing distance.
Flattening marks	Permissible single or multiple exceptions which are not greater than 50 sq/mm (2 sq ins) and not more than 3 in a 250 mm (10 ins) radius. Should not be easily sighted at 1 metre (3ft 3inches) viewing distance.
Polishing marks	Permissible single or multiple exceptions which are not greater than 50 sq/mm (2 sq ins) and not more than 3 in a 250 mm (10 ins) radius. Should not be easily sighted at 1 metre (3 ft 3 inss) viewing distance.
Polishing compound	Not permissible
Overspray - colour	Not permissible
Overspray - clear coat lacquer	Not permissible
Craters	Single or multiple exception's which are 250 mm (10 ins) or greater apart. Exception's can be no greater than 1.5 mm (3/64 in) diameter and not have more than 3 on any zone.
Runs and Sags	Single exception permissible if not greater than 4 mm (1/8 in) long or wide
Colour mismatch	Not permissible
Flaking paint/peeling	Not permissible
Poor colour/paint coverage/thin paint/shady	Not permissible were the concern is easily sighted at the 1 metre (3 ft 3 ins) viewing distance.
BODY: dent	Not permissible
BODY: ding	Not permissible
BODY PANEL profile, gaps and flushness. (excludes Defender)	Permissible exception which are 1.5 mm (3/64 in) or less with respect to under/over profile/flushness. Tapered gaps which are not greater than 1.5 mm (3/64 in) over 1 metre (3 ft 3 ins).

VEHICLE: Glass
(Viewed from the drivers seat only)

Upto 4 medium Grey, Silver or Black exceptions in a 300mm (12 ins) diameter which extend upto 3mm (3/32 in)

TYRE & WHEEL ASSEMBLY

Not applicable. For other damage related concerns refer to transportation/warranty statement on page 39/40.

EXCEPTION TYPE

"C" ZONE - LOW to HIDDEN VISIBILITY

PAINT: dirt/inclusion,

Any Exception with the exception of major inclusion's which are normally greater than 50 mm (2 ins) apart and are not more than 6 on a zone.

Paint chips

Permissible exceptions which are not easily sighted at the 1 metre (3 ft 3 ins) viewing distance. No more than 4 exceptions less than 3 mm (3/32 in) dia per zone.

Paint scratches

Any exception permissible which is not easily sighted at the 1 metre (3 ft 3 ins) viewing distance and does not expose the bare metal substrate.

Flattening marks

Any exception permissible which is not easily sighted at the 1 metre (3 ft 3 ins) viewing distance and does not expose the primer coat.

Polishing marks

Any exception permissible.

Polishing compound

Not permissible

Overspray - colour

Not permissible

Overspray - clear coat lacquer

Any exception permissible.

Craters

Any Exception with the exception of major inclusion's which are normally greater than 50 mm (2 ins) apart and are not more than 6 per zone.

Runs and Sags

Any exception permissible but should not be greater than 20 mm (13/16 in) long or wide or more than 4 per zone.

Colour mismatch

Not permissible

Flaking paint/peeling

Not permissible

Poor colour/paint coverage/thin paint/shady

Any exception permissible other than when the area affected is easily sighted at the 1 metre (3 ft 3 ins) viewing distance.

BODY: dent

Any exception permissible other than major panel damage.

BODY: ding

Any exception permissible other than major panel damage.

BODY PANEL profile, gaps and flushness. (excludes Defender)

Any exception permissible other than major panel distortion.

VEHICLE: Glass

(Viewed from the drivers seat only)

Any exception permissible, with the exception of cracked glass.

TYRE & WHEEL ASSEMBLY

Not applicable